

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions and listings of claims in the application:

- 1-9. (Cancelled)
10. (Currently Amended) An oil for metal working comprising a triester of fatty acids and glycerin,  
  
the content of oleic acid in the fatty acids being 40-98% by mass based on the total amount of the fatty acids, and  
  
a total degree of unsaturation of the triester being no greater than 0.3.
11. (Currently Amended) The oil for metal working according to claim ~~[[1]]~~ 10, wherein the oil further comprises a hydrocarbon oil and the content of said triester is 1-50% by mass based on the total amount of the composition.
12. (Currently Amended) The oil for metal working according to claim ~~[[1]]~~ 10, wherein the content of linoleic acid in the fatty acids is 1-60% by mass based on the total amount of the fatty acids.
13. (Currently Amended) The oil for metal working according to claim ~~[[1]]~~ 10, wherein the content of C1-C16 fatty acids in the fatty acids is 0.1 - 30% by mass based on the total amount of the fatty acids.
14. (Currently Amended) The oil for metal working according to claim ~~[[1]]~~ 10, wherein the content of C6-C16 fatty acids in the fatty acids ~~is~~ is 0.1 - 30% by mass based on the total amount of the fatty acids.
15. (Currently Amended) The oil for metal working according to claim ~~[[1]]~~ 10, further comprising a monoester and/or a diester.

16. (Currently Amended) The oil for metal working according to claim ~~[[1]]~~ 10, being used as a cutting oil, a grinding oil or a roll forming oil.

17. (Currently Amended) The oil for metal working according to claim ~~[[1]]~~ 10, being used as a metal working oil for heavy machining, a metal working oil for difficult machining or a metal working oil for machining of difficult-to-cut materials and/or difficult-to-grind materials.

18. (Currently Amended) The oil for metal working according to claim ~~[[1]]~~ 10, being used as an oil for metal working with a minimal quantity lubricant system.